

# **Fyrite® Pro** Combustion Gas Analyzer

#### Instruction 24-9388 Operation & Maintenance Rev. 6 – July 2009



Product Leadership • Training • Service • Reliability

### WARRANTY

Bacharach, Inc. warrants to Buyer that at the time of delivery this Product will be free from defects in material and manufacture and will conform substantially to Bacharach Inc.'s applicable specifications. Bacharach's liability and Buyer's remedy under this warranty are limited to the repair or replacement, at Bacharach's option, of this Product or parts thereof returned to Seller at the factory of manufacture and shown to Bacharach Inc.'s reasonable satisfaction to have been defective; provided that written notice of the defect shall have been given by Buyer to Bacharach Inc. within one (2) years after the date of delivery of this Product by Bacharach, Inc.

Bacharach, Inc. warrants to Buyer that it will convey good title to this Product. Bacharach's liability and Buyer's remedy under this warranty of title are limited to the removal of any title defects or, at the election of Bacharach, to the replacement of this Product or parts thereof that are defective in title.

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND ARE GIVEN AND ACCEPTED IN LIEU OF (I) ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE IM-PLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE: AND (II) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY IN CONTRACT OR TORT, WHETHER OR NOT ARIS-ING FROM BACHARACH'S NEGLIGENCE, ACTUAL OR IMPLIED. The remedies of the Buyer shall be limited to those provided herein to the exclusion of any and all other remedies including, without limitation incidental or consequential damages. No agreement varying or extending the foregoing warranties, remedies or this limitation will be binding upon Bacharach, Inc. unless in writing, signed by a duly authorized officer of Bacharach.

# Register Your Warranty by Visiting www.mybacharach.com

#### Notice:

Product improvements and enhancements are continuous, therefore the specifications and information contained in this document may change without notice.

Bacharach, Inc. shall not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this material.

No part of this document may be photocopied, reproduced, or translated to another language without the prior written consent of Bacharach, Inc.

Copyright © 2002–2003, Bacharach, Inc., all rights reserved. BACHARACH and Fyrite are registered trademarks of Bacharach, Inc. All other trademarks, trade names, service marks and logos referenced herein belong to their respective companies.

## Contents

Ord	lerin	g Information	iii
1.0	<b>INT</b> 1.1 1.2	<b>'RODUCTION</b> The Fyrite Pro Operational Overview	1 2
2.0	TEO	CHNICAL CHARACTERISTICS	3
3.0	<b>SET</b> 3.1 3.2 3.3 3.4 3.5	TTING UP THE ANALYZERPreliminary StepsChecking & Replacing the BatteriesConnecting the Probe and ThermocoupleFront Panel Push ButtonsSetup Mode3.5.1 Entering Setup3.5.2 Selecting Temperature Units3.5.3 CO Channel Setup (Model 125E only)3.5.4 Draft Channel Setup3.5.5 Time Setup3.5.6 Date Setup3.5.7 Year Setup3.5.8 Selecting Printer Protocol3.5.9 Exiting the Setup Screen	
4.0	OPI	ERATION	13
	<ul><li>4.1</li><li>4.2</li></ul>	<ul> <li>Performing CO and Draft Testing</li></ul>	$   \begin{array}{c}     13 \\     14 \\     14 \\     15 \\     15 \\     15 \\     16 \\   \end{array} $
		4.2.4 Performing a Combustion Efficiency Test	18
	$\begin{array}{c} 4.3 \\ 4.4 \\ 4.5 \\ 4.6 \\ 4.7 \\ 4.8 \end{array}$	Operating Tips Using the Backlight Using the Probe Saving Test Data in Memory Opening and Viewing Saved Test Data Printing Test Data	19 20 20 20 21 22

	4.9 Clearing Saved Test Data	.24
	4.10 Turning OFF the Analyzer & CO Purge	.24
	4.11 Resetting the Microprocessor	.25
	4.12 Run Mode Screens	.26
	4.13 Screen Descriptions	.28
	4.13.1 Warm-Up Screens Including O <sub>2</sub> Sensor Output	.28
	4.13.2 Fuel Screen	.28
	4.13.3 TA (Stack Temperature) & Draft Screen	.29
	4.13.4 Draft Zero Screen	.29
	4.13.5 Stack & EFF Screen	.30
	4.13.6 Ratio of CO to $CO_2$ Screen (Model 125E only)	.30
	4.13.7 qA & Excess Air Screen	.31
	4.13.8 TL & Eta Screen	.31
	4.13.9 CO & CO Air Free Screen (Model 125E only)	. 32
	4.13.10 $\operatorname{CO}_2$ & $\operatorname{O}_2$ Screen	.32
	4.13.11 Sensor Error Screen	.33
5.0	CALIBRATION & MAINTENANCE	.35
	5.1 Entering the Calibration Mode and Testing	
	the Display Segments	.35
	5.2 Ambient Temperature Calibration	. 36
	5.3 Combustion Air Thermocouple Calibration	.36
	5.4 Stack Thermocouple Calibration	.37
	5.5 Oxygen Sensor Zero	.38
	5.6 CO Sensor Zero & Calibration (Model 125E only)	. 39
	5.7 Draft Calibration	.41
	5.8 Water Trap / Filter Maintenance	.42
	5.9 $O_2$ Sensor Replacement	.43
	5.10 CO Sensor Replacement (Model 125E only)	.44
	5.11 Pump Assembly Replacement	.45
<b>c</b> 0		40
6.0	C 1 Depleasement Depte	.49
	6.1 Replacement Farts	.49
	6.2 Service Conters	.49
	0.0 Dervice Centers	. 50

## **Ordering Information**

Model	122E	125E
Part Number	24-7276	24-7220
Measuremer	nts	
Oxygen	$\checkmark$	$\checkmark$
Stack Temperature	$\checkmark$	$\checkmark$
Ambient Temperature	$\checkmark$	$\checkmark$
Second Thermocouple Channel (Combustion Air Temperature)	✓	✓
Carbon Monoxide (CO)		$\checkmark$
Draft	$\checkmark$	$\checkmark$
Calculation	S	
qA (Stack Loss)	$\checkmark$	$\checkmark$
Combustion Efficiency	$\checkmark$	$\checkmark$
ЕТа	$\checkmark$	$\checkmark$
Excess Air (LAMBDA)	$\checkmark$	$\checkmark$
Carbon Dioxide (CO <sub>2</sub> )	$\checkmark$	$\checkmark$
CO Air Free		$\checkmark$
CO/CO <sub>2</sub>		$\checkmark$

#### Notes:

## **1.0 INTRODUCTION**

## 1.1 The Fyrite Pro

The Fyrite Pro series of instruments are hand-held combustion efficiency analyzers that are designed for on-demand sampling of residential furnaces and appliances.

This manual contains information on all models of the Fyrite Pro. Please disregard any information that does not pertain to your model.

### M WARNINGS!

This analyzer is not intended to be used on a continuous basis.

This analyzer does not have an audible alarm, and is not intended to be used as a safety device.

Except for battery replacement, this analyzer should only be opened and serviced by authorized personnel.

When testing an appliance, a full visual inspection of the appliance should be carried out to ensure its safe operation.

## **1.2 Operational Overview**

Pressing the **I/O** button turns the analyzer ON. Note that there is a warmup period of 60 seconds before the unit can be used for testing.

After completion of the warm-up period, choose a fuel code that corresponds to the fuel being burned by the appliance being tested, and then press the **ENTER** button to place the analyzer into its Run Mode. Begin testing by inserting the analyzer's probe tube into the flue-gas stream of the appliance under test. The analyzer will monitor the flue gas and display measured and calculated values that are relative to the combustion process. These values are displayed on the analyzer's LCD, and are chosen for display by pressing the Increment ( $\blacktriangle$ ) and Decrement ( $\blacktriangledown$ ) buttons.

Pressing the **HOLD** button during a test will freeze all measured and calculated values at their current levels. Pressing the **ENTER** button resumes testing.

Pressing the **HOLD** button *twice* during a test will display the Print/ Memory Menu Screen. Using the  $\blacktriangle$  and **ENTER** buttons, the operator can choose to print the current readings, save the current readings in memory, recall and view saved readings from memory, clear all the memory, or print all saved readings.

A backlight enables an operator to read the display in dimly-lit areas. Pressing the **LIGHT** button turns the backlight ON and OFF. The backlight will automatically turn OFF after 10 minutes of keyboard inactivity.

A power saver function will shut the analyzer OFF after 20 minutes of keyboard inactivity. The power saver function is disabled if the detected  $O_2$  value is less than 17.9%, or for analyzers with a CO sensor the CO value is more than 50 ppm.

Press the **I/O** button to turn the analyzer OFF. Note that there is a 5 second delay before the analyzer actually turns OFF, during which time the unit can be kept ON by pressing the **ENTER** button. For analyzers that contain a CO sensor, there is a CO purge feature that keeps the analyzer's pump running until the measured CO level drops below 50 ppm.

## 2.0 TECHNICAL CHARACTERISTICS

The Analyzer Directly Measures and Displays:

#### The Analyzer Computes and Displays:

(when the measured oxygen level is below 17.9%)

• qA (Stack Loss)	.0 to 99%
• ETa	.0 to 109.6%
Combustion Efficiency	.0.1 to 99.9%
• Flue Gas CO Air-Free content (Model 125E only).	. 0 to 9,999 ppm
• Flue Gas CO <sub>2</sub> content	.0.1 to a fuel dependent
	maximum value in %
• Excess Air (LAMBDA)	.0 to 9.99
• CO/CO2 (Model 125E only)	.0 to 0.9999

#### **Fuel Selection:**

(F1 thru F4 denotes the fuel selected as displayed on the LCD)

- Natural Gas (F1)
- Propane (F2)
- Light Oil (F3)
- City Gas (F4)

#### Normal Operating Conditions:

Temperature:

Analyzer	0 to 40 °C (32 to 104 °F)
• Probe	
	125  mm insertion
Humidity	15 to 90% RH,
-	Non-Condensing

Power Requirements	Four disposable 'AA' Alkaline bat- teries (an optional AC adapter is available that eliminates the need for batteries)
Operating Time (using batteries)	Up to 18 hours continuous (pump running and backlight off)
Warm Up Time	60 seconds
Memory	Up to 10 sets of readings can be saved in memory. When memory is full, the next reading saved will overwrite the oldest reading.
Display	4 Digit, 2 Line, 7-segment Liquid Crystal Display
Front Panel Controls	Six push button switches (Refer to Section 3.4)
Accuracy:	
• Oxygen	$\pm 0.3\%$ O <sub>2</sub> with a typical flue gas concentration of CO <sub>2</sub>
Carbon Monoxide	±5% of reading or ±10 ppm, which- ever is greater*
• Flue Gas Temperature	±2 °C between 0 & 124 °C (±4 °F between 32 & 255 °F) ±3 °C between 125 & 249 °C (±6 °F between 256 & 480 °F) ±4 °C between 250 & 400 °C (±8 °F between 481 & 752 °F)
• Second Thermocouple Channel	±2 °C between 0 & 100 °C (±4 °F between 32 & 212 °F)
Ambient Temperature	±2 °C between 0 & 40 °C (±4 °F between 32 & 104 °F)
• Draft	±1% of reading or ±0.05 mB (±0.02 inWC), whichever is greater

<sup>\*</sup> Tighter CO accuracy in the lower ranges, up to ±2 ppm, may be attained if a lower range calibration gas (e.g. 100 ppm CO) is used.

## 3.0 SETTING UP THE ANALYZER

## 3.1 Preliminary Steps

Before using the analyzer . . .

- Check batteries (Section 3.2)
- Connect probe to analyzer (Section 3.3)
- Check setup (Section 3.5)

## 3.2 Checking & Replacing the Batteries

- 1. Remove battery cover from back of analyzer.
- 2. If old batteries are installed, remove them and properly discard.
- 3. Observing the polarity markings inside the battery compartment, install four 'AA' Alkaline batteries as shown in Figure 3-1.
- 4. Replace battery cover.



Figure 3-1. Battery Installation

## 3.3 Connecting the Probe and Thermocouple

Attach the probe and hose assembly to the analyzer as follows (Figure 3-2):

- 1. Push the yellow banded quick-connect Flue Gas Hose (giving a slight twist) onto the GAS inlet fitting.
- 2. Push the blue banded quick-connect Draft Hose (giving a slight twist) on the "+" pressure fitting.
- 3. Push the Flue Gas Thermocouple into the T-STACK jack

**Important:** DO NOT force the thermocouple connector into its jack. The connection tabs are different sizes, allowing the connector to fit in only one way.

4. Push the optional combustion-air thermocouple into the T-AIR jack.

**Note:** The optional combustion-air thermocouple provides a convenient way to measure the burner's combustion-air temperature when its temperature is not the same as room air. If this thermocouple is not used, then a separate measurement of the combustion-air temperature must be made using the probe's thermocouple during the analyzer's warmup period.

Inspect the flue-gas hose for cracks. Replace the hose if it is defective.

Before using the analyzer, check that the Water Trap / Filter is dry and not dirty. If necessary, dry out the trap and replace the filter element per Section 5.8.



Figure 3-2. Connecting the Probe and Hose Assembly

## 3.4 Front Panel Push Buttons

Note that a push button may perform several functions, depending on the analyzer's model number and what screen is being displayed at the time.

- **I/O** Toggles the analyzer ON and OFF.
  - Places the analyzer into either its Setup or Calibration Mode when used in conjunction with the **ENTER** or **HOLD** button.
- Scrolls up through the display screens during a test.
  - Causes the displayed value to increase or change while in the Calibration, Setup, or Print/Memory Menu Screen.
  - Scrolls down through the display screens during a test.
    - Causes the displayed value to decrease or change while in the Calibration, Setup, or Print/Memory Menu Screen.
- **ENTER** Enters the Run Mode (starts a combustion test) from the Fuel Screen.
  - Unfreezes the display after pressing the **HOLD** button.
  - Displays the Fuel Screen when held down for 2 seconds while in the Run Mode.
  - Performs the action selected in the Print/Memory Menu Screen.
  - Stores the displayed value and automatically steps to the next screen when pressed during calibration or setup.
  - Places the unit into its Run Mode when held down for 2 seconds while in the Calibration Mode.
  - Aborts turn-off and keeps the analyzer turned ON when pressed during the 5 second turn-off-delay period.
  - Aborts the CO purge function at turn-off when the measured CO level is above 50 ppm.
  - Sets up the analyzer to be placed into its Calibration Mode when held down with the analyzer OFF. (Used in conjunction with the I/O button.)
- **HOLD** Places the analyzer on hold and freezes the values in all Run Mode Screens during a test, allowing the operator to scroll through the displays and view all test values at that point in time. Pressing **ENTER** resumes testing.
  - Displays the Print/Memory Menu Screen when pressed *twice* from the Run Mode.
  - Sets up the analyzer to be placed into its Setup Mode when held down with the analyzer OFF. (Used in conjunction with the I/O button.)
- **LIGHT** Toggles the backlight ON and OFF.

## 3.5 Setup Mode

The analyzer is preset at the factory for the parameters shown below, but can be changed as described in their associated sections.

Function	Parameter	To Change
Fuel	Natural Gas (F1)	Section 4.13.2
Temperature Unit	°C	Section 3.5.2
CO Channel	Auto Zero (A2)	Section 3.5.3
Draft (Pressure)	mB	Section 3.5.4
Clock	Not Initialized	Section 3.5.5 thru 3.5.7
Printer Protocol	IrDA	Section 3.5.8

### 3.5.1 Entering Setup

- 1. With the analyzer turned OFF, press and hold down the **HOLD** button.
- 2. Press the **I/O** button.
- 3. Release both buttons.
- 4. The analyzer is now in its Setup Mode. Refer to Sections 3.5.2 thru 3.5.8 for information on how to set up each parameter.

### 3.5.2 Selecting Temperature Units

The Temperature Setup Screen is labeled "Unit."

- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press the **ENTER** button until "Unit" is displayed.
- 2. Press either the ▲ or ▼ button until the desired temperature unit (°F or °C) is displayed.
- 3. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.3 CO Channel Setup (Model 125E only)

The CO Channel Setup Screen is labeled "CO."



- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press the **ENTER** button until "CO" is displayed.
- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the desired parameter is displayed.
  - no Sensor disabled. Use this function to turn off the CO channel if the sensor is bad or not installed to avoid the CO sensor error message from appearing.
  - 2Ero Manual Zero. When the CO channel is set to manual zero, the analyzer does not zero the CO sensor to ambient conditions during start up.
  - A2 Auto Zero. With the CO channel set to auto zero, the CO sensor is zeroed to the ambient CO level during start up. Important: When using this mode the analyzer must be turned ON in fresh air; otherwise, incorrect CO readings will occur.
- 3. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.4 Draft Channel Setup

The Draft Setup Screen is labeled "PrES Unit".

- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press the **ENTER** button until "PrES" is displayed.
- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the desired parameter is displayed.
  - no Pressure sensor disabled or not installed.
  - WC inches of Water Column
  - mB Millibars
  - HPa Hecto Pascals
- 3. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.5 Time Setup

There are two Time Setup Screens, one for hours and the other for minutes. Two bars appear above the segments being changed. Time is displayed in a 24 hour format.

- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press **ENTER** until the first Time Setup Screen is displayed—the one with two bars over the hour digits.
- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the correct hour value is displayed.
- 3. Press **ENTER** to move the selection bars over the minute digits.
- 4. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the correct minute value is displayed.
- 5. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.6 Date Setup

There are two Date Setup Screens, each labeled "DAtE". The first screen sets the *month* (second two digits) while the second screen sets the day (first two digits).



- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press **ENTER** until the first "DAtE" Screen is displayed.
- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the correct month is displayed.
- 3. Press **ENTER** to change the 'Day' value.
- 4. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the correct day is displayed.
- 5. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.7 Year Setup

The Year Setup Screen is labeled "yEAr".

- 1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press **ENTER** until "yEAr" is displayed.
- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button until the correct year is displayed.
- 3. Press  $\ensuremath{\mathsf{ENTER}}$  to move to the next Setup Screen, or  $\ensuremath{\mathsf{I/O}}$  to exit setup.

### 3.5.8 Selecting Printer Protocol

The analyzer can be set up for either an HP or IrDA type printer.

1. Enter the Setup Mode per Section 3.5.1. If necessary, repeatedly press **ENTER** until one of the following screens is displayed.

Pr	იხ
lr	48

- 2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button to select the desired printer protocol.
- 3. Press **ENTER** to move to the next Setup Screen, or **I/O** to exit setup.

### 3.5.9 Exiting the Setup Screen

Press the **I/O** button at any time to exit the Setup Mode and turn OFF the analyzer. Note that the last displayed parameter is automatically saved in memory.

## 4.0 OPERATION

### 4.1 Performing CO and Draft Testing

### 4.1.1 Analyzer Turn On and Warm Up

- 1. Connect the probe and make sure that the analyzer is properly set up per Section 3.0.
- 2. Turn ON the analyzer by pressing is **I/O** button and observe that the following Warm-Up Screens are displayed.

These screens show the analyzer's model number (Pro E 122 or Pro E 125), the unit's software revision, and finally the remaining warm-up time counted down from 60 seconds, including a measurement of the  $O_2$  sensor's output level.

**Tip:** An  $O_2$  error will occur when the oxygen sensor's output drops to between 80 and 90. Consider replacing the oxygen sensor when its output level drops below 100.

3. Wait for the analyzer to countdown its warm-up period; after which, if no errors were detected the Fuel Screen is displayed.

If, however, any errors were detected during warm-up, the Sensor Status Screen is displayed. If this occurs, refer to Section 4.13.11 for information on how to correct the error.

### 4.1.2 Measuring CO (Model 125E only)

1. Turn ON the analyzer and allow it to warm-up per Section 4.1.1.

**Important:** If the CO channel is set up for auto zero, then the analyzer **must be turned ON in fresh air**; otherwise, incorrect CO readings will occur. Refer to Section 3.5.3.

When the CO channel is set up for manual zero, and if the CO reading is higher than zero when sampling fresh air, then manually zero the CO channel per Section 5.6, Steps 1 thru 4.

2. Push the **ENTER** button then press either the ▲ or ▼ button as necessary to display the CO & CO Air Free Screen.



3. Insert the analyzer's probe into the area to be tested and observe the detected CO level in ppm on the LCD.

### 4.1.3 Measuring Draft

- 1. Turn ON the analyzer and allow it to warm-up per Section 4.1.1.
- 2. Press **ENTER** and then press either the ▲ or ▼ button as necessary to display the TA & Draft Screen.

3. The draft reading should be zero when sampling room air. If not, press the **▼** button *once* to display the Draft Zero Screen, and then press the **ENTER** button to zero the draft channel to ambient atmospheric conditions.

4. Insert the analyzer's probe into the area to be tested and observe the draft reading on the LCD.

## 4.2 Performing a Combustion Test

### 4.2.1 Analyzer Turn On and Warm Up

**Important:** The probe must be at room temperature before performing the following steps.

- 1. Connect the probe, and if used, the combustion-air thermocouple to the bottom of the analyzer per Section 3.3.
- 2. Before turning ON the analyzer, position the probe or the optional combustion-air thermocouple to measure the temperature of the burner's combustion air by performing one of the following:
  - When NOT USING the Combustion-Air Thermocouple Before turning ON the analyzer, its probe must be located in the area containing the burner's combustion-air supply. If the burner is using room air, then simply place the probe within the room. In the case of a high-efficiency furnace where combustion air is drawn in from an outside source, insert the probe into the combustion-air stream so it can measure its temperature with the burner operating.
  - When USING the Combustion-Air Thermocouple The analyzer's second thermocouple channel can be used to independently monitor the temperature of the burner's combustionair supply while testing. When using this second thermocouple channel, insert the thermocouple into the burner's combustion-air stream, and position the probe to measure the ambient room temperature.
- 3. Turn ON the analyzer and allow it to warm up per Section 4.1.1.

### 4.2.2 Selecting a Fuel

1. With Fuel Screen displayed, press either the  $\blacktriangle$  or  $\checkmark$  button to step through the fuels codes until the proper fuel is selected. The analyzer defaults to the most recently selected fuel.

F1 = Natural Gas F2 = Propane F3 = Light Oil F4 = City Gas

2. Press the **ENTER** button to select the displayed fuel code and enter the Run Mode.

### 4.2.3 Sampling Point

**Forced Air Furnace** – When testing atmospheric burner or gravity vented, forced air heating equipment with a clamshell or sectional heat exchanger design, test each of the exhaust ports at the top of the heat exchanger. The probe should be inserted back into each of the exhaust ports to obtain a flue gas sample, before any dilution air is mixed in.

**Hot Water Tank** – Domestic hot water tanks with the 'bell' shaped draft diverter on top can be accurately tested by inserting the probe tip directly into the top of the fire tube below the diverter.

**80% Efficiency Fan Assist or Power Vented** – Combustion testing of fan assist or power vented, furnaces/boilers should be done through a hole drilled in the vent immediately above the inducer fan.

**90% Efficiency Condensing** – Condensing furnaces/boilers can be tested through a hole drilled in the plastic vent pipe (when allowed by the manufacturer or local authority of jurisdiction) or taken from the exhaust termination.

Atmospheric or Gravity Vented Boiler – Boilers, which have a 'bell' shaped draft diverter directly on top, should be tested directly below the diverter through a hole drilled in the vent connector.



Fyrite Pro



Atmospheric or Gravity Vented Boiler

### 4.2.4 Performing a Combustion Efficiency Test

1. After turning ON the analyzer and selecting the appropriate fuel, the TA & Draft Screen (refer to Section 4.13.3) should be displayed.



- 2. Position the probe in the flue-gas stream to obtain the hottest TA (stack temperature) reading. Locating the highest stack temperature is very important for accurate calculations of qA, Eta, and efficiency.
- Burner-service procedures can now begin. Use the ▲ and ▼ buttons to scroll through the analyzer's other display screens (refer to Section 4.12). The analyzer readings will update continuously showing changes in burner performance.

**Note:** When a calculation cannot be made because of improper data (i.e., oxygen level above 17.9%), four dashes "---" will appear in place of the calculated value on both the screen and printout.

**Tip:** Pressing the **HOLD** button will freeze all readings and stop the pump, allowing the operator to scroll through the Run Mode Screens and examine the readings at any single point in time. Press **ENTER** to restart the pump and resume testing.

### 4.2.5 Ending a Combustion Test

**WARNING!** Burn Hazard. Do not touch the probe after removing it from the stack. Allow the probe to cool before handling (about 5 minutes).

- 1. Remove probe from the flue-gas stream.
- 2. Allow the pump to run until all combustion gases are flushed from the analyzer as indicated by the  $O_2$  reading returning to 20.9%.
- 3. Turn OFF the analyzer per Section 4.10.

## 4.3 Operating Tips

- When an analyzer is brought in from a cold vehicle, let it warm up slowly to minimize condensation. Temperatures below freezing will not damage the analyzer; however, bringing a cold analyzer into a warm, humid environment may cause condensate to form inside the case.
- If the CO channel (Model 125E only) is set up for Auto Zero (refer to Section 3.5.3), ensure that the analyzer is sampling fresh air when turned ON. Pulling a flue-gas sample through the analyzer during its warm-up period will not damage the analyzer, but it will result in incorrect CO readings. Also note that a CO sensor error will occur if the detected CO level is above 50 ppm during warm-up.
- When measuring flue-gas, note that flue-gas condensate is acidic and very corrosive. It is important not to allow the analyzer's internal components to become soaked in condensate for long periods of time.
- Before each use, inspect the filter element of the water-trap / filter assembly. Replace the filter if it looks dirty. Refer to Section 5.8.
- When sampling flue-gas, keep the analyzer above the water-trap, and keep the trap in a vertical position. This will maximize the effectiveness of the trap and keep liquid condensate from being drawn directly into the analyzer.
- When liquid condensate is seen inside the water trap, empty the trap before it becomes full. Refer to Section 5.8.
- It is recommended that the analyzer be purged after taking a flue-gas measurement before turning it OFF. Once the probe is removed from the stack, disconnect the hose assembly from the bottom of the analyzer and let the pump run for 10 minutes or so to completely remove any remaining flue gases and dry any condensate from inside the sensor chamber.
- When storing the analyzer, it's a good idea to empty the water trap and leave it open to further dry it out.
- Calibrate the analyzer every 6 months to ensure its accuracy.

## 4.4 Using the Backlight

The LCD can be read in dimly-lit areas by pressing the **LIGHT** button.

The backlight automatically turns OFF after 10 minutes of keyboard inactivity, but can be turned OFF at any time by again pressing the **LIGHT** button.

## 4.5 Using the Probe

A rigid stainless steel probe with handle, connected to a flexible hose with integral water-trap / filter can be used to draw a gas sample into the analyzer from the room, grilles, diffusers, and furnace flues.

The hose and probe assembly can be detached from the analyzer when the operator desires to sample without the probe (i.e., when sampling for CO).

## 4.6 Saving Test Data in Memory

Up to 10 individual sets of test data can be saved in memory as follows:

**Note:** When memory is full, the next reading saved will overwrite the oldest reading.

**Note:** The analyzer's setup information as entered in Section 3.5 is stored along with the test data. For example, temperatures stored in °C are recalled and printed in °C even if the analyzer is currently set up for °F.

1. If the analyzer is in its Run Mode, press the **HOLD** button *twice* to enter the Print/Memory Menu Screens. If the analyzer is already in its Hold Mode, press the **HOLD** button only *once*. The first menu item displayed is the Print Screen.

2. Press the  $\checkmark$  button *once* to display the Save Screen. The number shown in this screen represents the memory location (1 thru 10) to which the current test data will be saved.

3. Press **ENTER** to save the test data and return to the Hold Mode, or press **HOLD** to return to the Hold Mode without saving.

## 4.7 Opening and Viewing Saved Test Data

Perform the following to open and view saved test data:

**Note:** If no test data has been saved, the option to open the memory for viewing will not be available.

1. If the analyzer is in its Run Mode, press the **HOLD** button *twice* to enter the Print/Memory Menu Screens. If the analyzer is already in its Hold Mode, press the **HOLD** button only *once*. The first menu item displayed is the Print Screen.

2. Press either the  $\blacktriangle$  or  $\checkmark$  button until the Open Screen is displayed, and then press **ENTER** to open the memory locations for viewing. The number shown in the second screen represents the most recent memory location where data was stored.



3. Press either the ▲ or ▼ button to scroll to the desired memory location, and then press **ENTER** to recall the stored data and return to the Hold Mode. While in the Hold Mode, the recalled data can be viewed using the ▲ and ▼ buttons, or printed per Section 4.9.

### 4.8 Printing Test Data

Turn ON the printer. *Refer to the printer's instruction manual for detailed operation and maintenance information.* 

If not already done, set the printer parameters as follows:

- Data: 8 bits
- Baud: 9600
- Parity: None
- Handshaking: X-on/X-off

Align the printer with the top of the analyzer as shown in Figure 4-1.

The next step in the printing procedure depends on whether the operator desires to print only the current test data, or all stored test data starting with the most recent. Perform the appropriate procedure below:

#### Print Current Test Data

1. With the analyzer in its Run Mode, press the **HOLD** button *twice* to display the Print Screen.

2. Press **ENTER** to start printing.

#### Print All Test Data

1. With the analyzer in its Run Mode, press the **HOLD** button *twice* to display the Print Screen. Then press the ▲ button to display the Print All Screen.

2. Press **ENTER** to start printing.



BACHARACH, INC. FYRITE PRO ANALY7ER DATE: 29/10/2003 TIME: 14:45 FUEL: (F1) 15.9 X qΑ ÉTa 84.1 X Efficiency 74.5 % 1.41 % Lambda ТΑ 329°C 30.7°C TL 02 6.1 % C02 9.3 % 57 ppm CO CO Undilute 80 ppm CO/CO2 .0006 Draft 0.00 mB COMMENTS: \.....

**Notes:** When a calculation cannot be made because of improper data (i.e., oxygen level above 17.9%), four dashes "- - - -" will appear in place of the calculated value on both the screen and printout.

When one or more of the following sensors are not installed, their associated values do not print:

#### CO Sensor:

CO, CO Undilute and CO/CO2

Draft Sensor: Draft

Figure 4-1. Printer Alignment & Sample Printout

## 4.9 Clearing Saved Test Data

Clear all saved test data as follows:

**Note:** If no test data has been saved, the option to clear memory will not be available.

1. With the analyzer in its Run Mode, press the **HOLD** button *twice* to display the Print Screen.

2. Press either the  $\blacktriangle$  or  $\blacktriangledown$  button to scroll to the Clear Screen, and then press **ENTER** to display the Clear All Screen.

3. Press **ENTER** again to clear memory and return to the Hold Mode, or press **HOLD** to return to the Hold Mode without clearing memory.

## 4.10 Turning OFF the Analyzer & CO Purge

Press the **I/O** button to turn OFF the analyzer. The unit will count down from 5 before turning OFF, thus allowing time for the operator to abort the turn OFF process by pressing the **ENTER** button.

If a high CO level is detected at turn OFF, the unit will remain ON with its pump running and display "PUrG CO". The countdown from 5 will not begin until the detected CO level drops below 50 ppm. Although not recommended, the purging process can be bypassed by pressing the **I/O** button a second time.

## 4.11 Resetting the Microprocessor

If the analyzer 'locks up' and cannot be turned OFF, reset the microprocessor by removing one of the batteries for at least 5 seconds.

### 4.12 Run Mode Screens

Figures 4-2 and 4-3 show the order in which the screens are displayed by pressing the **ENTER** and  $\blacktriangle \lor$  buttons after the analyzer warms-up and enters its Run Mode. Refer to Section 4.13 for a detailed description of each screen.



Figure 4-2. Model 122E Run Mode Screens



Figure 4-3. Model 125E Run Mode Screens

### 4.13 Screen Descriptions

### 4.13.1 Warm-Up Screens Including O<sub>2</sub> Sensor Output



As soon as the analyzer is turned ON, a series of Warm-Up Screens are displayed. These screens show the analyzer's model number (Pro E 122 or Pro E 125), the unit's software revision, and finally the remaining warm-up time counted down from 60 seconds, including a measurement of the  $O_2$  sensor's output level. At the end of warm-up, the Fuel Screen is displayed.

**Note:** If any errors were detected during warm-up, the Sensor Error Screen (Section 4.13.11) is displayed.

**Tip:** An  $O_2$  error will occur when the oxygen sensor's output drops to between 80 and 90. Consider replacing the oxygen sensor when its output level drops below 100.

### 4.13.2 Fuel Screen

The Fuel Screen is displayed immediately after warm-up, and is where an operator chooses which fuel is to be used by the analyzer to calculate combustion efficiency. Pressing either the  $\blacktriangle$  or  $\checkmark$  button scrolls the display through the fuel codes. Pressing **ENTER** selects the displayed fuel and places the analyzer into its Run Mode. Note that the fuel code will be displayed in the top right corner of all screens while in the Run Mode.

Fuel Codes:	F1 = Natural Gas	F3 = Light Oil
	F2 = Propane	F4 = City Gas

	_	Displays next fuel code
▼	_	Displays previous fuel code
ENTER	_	Go to Run Mode (refer to Section 4.12)
HOLD	_	No effect
LIGHT	_	Toggles backlight ON/OFF
I/O	_	Turns analyzer OFF (5 second delay)

### 4.13.3 TA (Stack Temperature) & Draft Screen

The TA reading is the stack temperature measured at the probe tip.

The draft reading is the pressure measured at the probe tip as referenced to the analyzer's "-" pressure port.

#### Front Panel Button Functions:

- ▲ Displays next screen (refer to Section 4.12)
- ▼ − Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - I/O Turns analyzer OFF (5 second delay)

### 4.13.4 Draft Zero Screen

The Draft Zero Screen allows the user to manually zero the draft channel when the pressure reading is anything other than zero when measuring ambient room pressure. To zero the draft channel, remove all tubing from the analyzer's "+" and "-" ports and press the **ENTER** button.

- Displays next screen (refer to Section 4.12)
- Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Zeros the draft channel, and returns to the screen containing the draft reading.
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.5 Stack & EFF Screen

The STACK reading is the temperature measured at the probe tip.

The EFF (Efficiency) reading is a calculation of what percentage of energy present in the fuel is being converted into usable heat based on the fuel's high heating value.

#### Front Panel Button Functions:

▲ − Displays next screen (refer to Sect	ion 4.12)
---	-----------

- Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.6 Ratio of CO to CO<sub>2</sub> Screen (Model 125E only)



The COC2 Screen displays a reading that is the calculation of ppm CO divided by  $%CO_2$  as detected in the flue-gas stream.

**Note:** The display does not show a decimal point in front of the reading. The above reading is actually 0.0006.

- ▲ Displays next screen (refer to Section 4.12)
- ▼ − Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.7 qA & Excess Air Screen

The qA reading is a calculation of stack loss in percent.

The EXCESS AIR (LAMBDA) reading is the calculation of the percentage of extra air that is available in the combustion chamber above the theoretical amount needed for perfect combustion.

#### Front Panel Button Functions:

<b>A</b> –	Displays	next screen	(refer to	Section	4.12)
------------	----------	-------------	-----------	---------	-------

- ▼ − Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.8 TL & Eta Screen

The TL reading is the combustion-air temperature that is used for efficiency and qA calculations. This temperature is measured by either the optional T-AIR thermocouple on a continuous basis, or by the T-STACK thermocouple during start-up (refer to Section 4.2.1). If *neither* thermocouple is installed when the analyzer is turned ON, then this temperature reading comes from a temperature sensor located inside the analyzer.

The Eta reading is the calculated percent efficiency as referenced to a low heating value.

- ▲ Displays next screen (refer to Section 4.12)
- $\checkmark$  Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.9 CO & CO Air Free Screen (Model 125E only)



The CO reading is the measurement of how much carbon monoxide in ppm is present in the flue-gas stream.

The CO AIR FREE (undilute) reading is a calculation of the exact ppm concentration of carbon monoxide if oxygen were 0.0% in accordance with ANSI standard Z21.1.

 $\mathrm{CO}_{\mathrm{Air\;Free}} = \frac{\mathrm{CO\;x\;20.9}}{20.9 - \mathrm{O}_{2\;\mathrm{measured}}}$ 

#### Front Panel Button Functions:

- ▲ Displays next screen (refer to Section 4.12)
- ▼ − Displays previous screen (refer to Section 4.12)
- **HOLD** Freezes display (press **ENTER** to unfreeze)
- ENTER Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.10 CO<sub>2</sub> & O<sub>2</sub> Screen

$$\begin{bmatrix} c_{0_2} & \mathbf{g}_{.}^{\mathsf{FI}} \mathbf{g}_{.} \\ c_2 & \mathbf{g}_{.}^{\mathsf{FI}} \end{bmatrix}$$

The  $CO_2$  reading is a calculation of the percentage of carbon dioxide that is being produced by the combustion process.

The  $\mathrm{O}_2$  reading is the measured percentage of oxygen present in the flue-gas stream.

	—	Displays next screen (refer to Section 4.12)
▼	_	Displays previous screen (refer to Section 4.12)
HOLD	_	Freezes display (press <b>ENTER</b> to unfreeze)

- **ENTER** Hold for 2 seconds to display Fuel Screen
- LIGHT Toggles backlight ON/OFF
  - **I/O** Turns analyzer OFF (5 second delay)

### 4.13.11 Sensor Error Screen

An  $O_2$  sensor error is displayed if the analyzer determines during the warm-up cycle that the oxygen sensor's output is too low for it to be usable. However, in the extreme condition when the  $O_2$  sensor has *no output*, a sensor error will not occur. Instead, the  $O_2$  reading will be 0.0 as displayed in the  $CO_2 \& O_2$  Screen.

**Tip:** To avoid  $O_2$  errors from occurring, consider replacing the  $O_2$  sensor when its output level drop below 100 as displayed during warm-up (refer to Section 4.13.1).

When the CO channel is set up for Auto Zero (refer to Section 3.5.3), a CO sensor error will occur if the detected carbon monoxide level is above 50 ppm during the warm-up cycle. Note that if the CO channel is set up for manual calibration, the analyzer does not auto-zero the CO sensor during warm-up, and thus does not generate a CO sensor error when the analyzer is turned ON in an atmosphere containing a high background level of CO.

Do the following before replacing a suspected spent or defective sensor:

- 1. Turn OFF the analyzer and turn it back ON in an area of fresh air (containing 20.9%  $\rm O_2$  and no CO).
- 2. Perform the Oxygen Sensor Zero procedure (Section 5.5) and, if applicable, the CO Sensor Zero & Calibration procedure (Section 5.6).
- 3. If Steps 1 & 2 do not eliminate the error condition, replace sensor(s) (refer to Sections 5.9 or 5.10).

#### Notes:

## 5.0 CALIBRATION & MAINTENANCE

**Important:** Fresh batteries should be installed, or use the optional AC adapter to power the analyzer during calibration. The unit should be allowed to stabilize at room temperature for at least 2 hours before proceeding with calibration. To maintain accuracy as listed in the Technical Characteristics Section of this manual, the standards used must be at least four times as accurate as the stated accuracy of the Fyrite Pro.

### 5.1 Entering the Calibration Mode and Testing the Display Segments

- 1. With the analyzer turned OFF, place the unit in fresh, ambient air; then press and hold down the **ENTER** button.
- 2. Press the **I/O** button and release it. Observe that all LCD segments are turned ON.
- 3. Release the **ENTER** button. Observe the unit's model number and software version are displayed. The word "CAL" is then displayed while the unit warms up and counts down from 60 seconds.









At the end of 60 seconds, the first calibration screen is displayed.

**Note:** The order in which the calibration screens are displayed depends on whether the CO channel is set up for automatic or manual zero (Section 3.5.3).

#### **Calibration Screen Display Order**

**CO Auto Zero:** Ambient, TL, TA, O<sub>2</sub>, CO, Pressure **CO Manual Zero:** CO, Pressure, Ambient, TL, TA, O<sub>2</sub>

## 5.2 Ambient Temperature Calibration

Material Required: Calibrated Thermometer

#### Procedure:

1. Enter the Calibration Mode as described in Section 5.1. Then repeatedly press the **ENTER** button until "AMBIENT" appears at the top of the display.

- 2. Use the  $\blacktriangle$  and  $\blacktriangledown$  buttons to set the displayed value to match the reading of a calibrated thermometer at room temperature.
- 3. Press **ENTER** to store the displayed value and move to the next calibration screen, or hold down **ENTER** for 2 seconds to store the displayed value and enter the Run Mode, or press the **I/O** button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.

## 5.3 Combustion Air Thermocouple Calibration

Material Required: Thermocouple Simulator

- 1. Attach the thermocouple simulator to the analyzer's Combustion Air Thermocouple (T-AIR, see Figure 3-2).
- 2. Enter the Calibration Mode as described in Section 5.1. Then repeatedly press the **ENTER** button until "TL" appears at the top of the display.

- 3. Set the simulator to 0.0 °C (32.0 °F); then use the  $\blacktriangle$  and  $\checkmark$  buttons to set the displayed value to match the simulator's value.
- 4. Set the simulator to 100.0 °C (212.0 °F); then use the  $\blacktriangle$  and  $\checkmark$  buttons to adjust the displayed value to match simulator's value.

- 5. Repeat Steps 3 and 4 as necessary until the unit is reading correctly at both temperatures.
- 6. Press **ENTER** to store these calibration values and move to the next calibration screen, or hold down **ENTER** for 2 seconds to store these calibration values and enter the Run Mode, or press the **I/O** button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.
- 7. Remove thermocouple simulator from analyzer.

## 5.4 Stack Thermocouple Calibration

Material Required: Thermocouple Simulator

- 1. Attach the thermocouple simulator to the analyzer's Stack Thermocouple connector (T-STACK, see Figure 3-2).
- 2. Enter the Calibration Mode as described in Section 5.1. Then repeatedly press the **ENTER** button until "TA" appears at the top of the display.



- 3. Set the simulator to 0 °C (32 °F); then use the ▲ and ▼ buttons to set the displayed value to match the simulator's value.
- 4. Set the simulator to 300 °C (572 °F); then use the ▲ and ▼ buttons to adjust the displayed value to match simulator's value.
- 5. Repeat Steps 3 and 4 as necessary until the unit is reading correctly at both temperatures.
- 6. Press **ENTER** to store these calibration values and move to the next calibration screen, or hold down **ENTER** for 2 seconds to store these calibration values and enter the Run Mode, or press the **I/O** button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.
- 7. Remove thermocouple simulator from analyzer.

### 5.5 Oxygen Sensor Zero

#### Material Required:

- Cylinder of 100% Nitrogen, P/N 9550-0049
  - Calibration Kit, P/N 24-7059

- 1. With the analyzer sampling fresh air, enter the Calibration Mode as described in Section 5.1. Then repeatedly press the **ENTER** button until " $O_2$ " appears in the lower-left side of the display.
- 2. Allow pump to run and sample fresh air for at least 1 minute.
- 3. Use the  $\blacktriangle$  and  $\blacktriangledown$  buttons to set the display to 20.9%.

- 4. Set up the Calibration Kit with 100%  $N_{\rm 2}$  as described in the instructions supplied with the kit.
- 5. Connect the tubing of the Calibration Kit to the GAS inlet of the analyzer; then adjust the regulator for approximately 2 SCFH of excess flow (see Figure 5-1).
- 6. After the analyzer has stabilized (2 to 3 minutes,) use the  $\blacktriangle$  and  $\blacktriangledown$  buttons to set the displayed value to 0.0%.
- 7. Disconnect tubing from analyzer and turn off gas flow.
- 8. Allow the analyzer's pump to run until the O<sub>2</sub> reading returns to 20.9. If necessary, use the ▲ and ▼ buttons to readjust the reading to 20.9. Repeat Steps 3 thru 7 to verify the zero adjustment.
- Press ENTER to store the new calibration values and move to the next calibration screen, or hold down ENTER for 2 seconds to store the new calibration values and enter the Run Mode, or press the I/O button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.

### 5.6 CO Sensor Zero & Calibration (Model 125E only)

#### Material Required: • Cylinder of 100 ppm (P/N 51-1994) or 500 ppm (P/N 24-0492) CO calibration gas • Calibration Kit, P/N 24-7059

To improve the accuracy of the CO reading, we suggest that if the analyzer will be primarily used for flue gas testing, then calibrate using 500 ppm CO. If the analyzer, however, will be primarily used for ambient testing, then calibrate using 100 ppm CO.

#### Procedure:

1. With the analyzer sampling fresh air, enter the Calibration Mode as described in Section 5.1. Then repeatedly press the **ENTER** button until "CO" appears in the upper-left side of the display.



- 2. Allow the pump to run and sample fresh air for at least 1 minute.
- 3. Use the  $\blacktriangle$  and  $\blacktriangledown$  buttons to set the displayed value to 0 ppm.
- 4. Do one of the following:
  - a. End this procedure and save the new zero value by holding down the **ENTER** button for 2 seconds; after which, the analyzer enters its Run Mode.
  - b. Continue with Step 5 to span the CO sensor on a known concentration of carbon monoxide.
- 5. Set up the Calibration Kit with 100 or 500 ppm CO as described in the instructions supplied with the kit.
- 6. Connect the tubing of the Calibration Kit to the GAS inlet of the analyzer; then adjust the regulator for approximately 2 SCFH of excess flow (see Figure 5.1).
- 7. After the analyzer has stabilized (2 to 3 minutes), use the ▲ and
  ▼ buttons to set the displayed value to match the CO concentration stamped on the gas cylinder.

- 8. Press **ENTER** to store the new calibration values and move to the next calibration screen, or hold down **ENTER** for 2 seconds to store the new calibration values and enter the Run Mode, or press the **I/O** button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.
- 9. Disconnect tubing from analyzer and turn off gas flow.



Figure 5-1. Calibration Kit Hookup

## 5.7 Draft Calibration

#### Material Required: • Bellows

• Micromanometer Range: ±20 mb (±8 in. H<sub>2</sub>O column) Accuracy: ±0.025 mB (±0.01 in. H<sub>2</sub>O column)

- 1. Set the draft units to "mB" per Section 3.5.4.
- 2. Enter the Calibrate Mode per Section 5.1, and then press the **ENTER** button until "mB" appears on the right-hand side of the display.



- 3. If necessary, zero the draft channel by using the ▲ and ▼ buttons to adjust the reading to 0.00 ±0.02.
- 4. Set up the analyzer and its test equipment per Figure 5-2.
- Use the bellows to apply a positive pressure of 10.00 mB (4.00 in. H<sub>2</sub>O), and then use the ▲ and ▼ buttons to adjust the analyzer's displayed value to match the reading on the manometer.
- 6. Remove pressure and repeat Steps 3 thru 5 until the desired readings are obtained.
- 7. Press **ENTER** to store the new calibration values and move to the next calibration screen, or hold down **ENTER** for 2 seconds to store the new calibration values and enter the Run Mode, or press the **I/O** button to exit the Calibration Mode and turn OFF the analyzer without saving the changes.



Figure 5-2. Draft Calibration Equipment

## 5.8 Water Trap / Filter Maintenance

The Water Trap / Filter Assembly removes water condensate from the gas sample, and also prevents soot from contaminating the internal components of the analyzer.

#### Drain the water condensate after every test.

#### Procedure:

- 1. Pull off the Inlet End Cap using a slight twisting motion.
- 2. Pour out all water condensate; then reassemble trap.

#### Replace the Filter Element when dirty.

Material Required: • Filter Element, P/N 07-1644

#### Procedure:

- 1. Pull off the Outlet End Cap using a slight twisting motion.
- 2. Remove and discard old filter.
- 3. Install new filter; then reassemble trap.



#### Figure 5-3. Water Trap / Filter Assembly

## 5.9 O<sub>2</sub> Sensor Replacement

Be sure to perform all of the checks listed in Section 4.13.11 to ensure that the  $O_2$  sensor needs to be replaced.

Material Required:	• Oxygen Sensor, P/N 24-8106
	<ul> <li>#1 Phillips Screwdriver</li> </ul>

#### Procedure:

- 1. Disassemble the analyzer as follows:
  - a. Remove the battery cover and the batteries, uncovering one of the cover hold-down screws.
  - b. Remove and set aside all four cover hold-down screws.
  - c. With the analyzer on its back, remove the front cover, laying it face down to the left of the body.
  - d. Carefully remove the circuit board, slipping off the battery connector on top, and then laying the circuit board face down in the top cover.
- 2. Slip off the oxygen sensor's electrical connector from the circuit board. Then push down; twist counterclockwise; then pull the oxygen sensor out of its socket (see Figure 5-4).

**Tip:** To obtain a better grip on the oxygen sensor, it may be necessary to remove the screw that secures the sensor socket to the case.

- 3. Using the old sensor as a guide, remove the paper backing from the new sensor gasket contained in the replacement kit, and adhere it to the new sensor.
- 4. Dispose of the old oxygen sensor in a proper manner (see the instruction sheet that comes with the new sensor).
- 5. Mount the new oxygen sensor in its socket. If the sensor socket was removed in Step 2, re-attach it to the case.
- 6. Plug the oxygen sensor's electrical connector into the printed circuit board (observe polarity, see Figure 5-5), and then reassemble the analyzer.

**Note:** The sensor may take several hours to stabilize after being connected to the printed circuit board.

### 5.10 CO Sensor Replacement (Model 125E only)

Be sure to perform all of the checks listed in Section 4.13.11 to ensure that the CO sensor needs to be replaced.

#### Material Required:

- CO Sensor, P/N 24-7265
- CO Sensor Gasket, P/N 24-1112
- #1 Phillips Screwdriver

#### Procedure:

- 1. Disassemble the analyzer as follows:
  - a. Remove the battery cover and the batteries, uncovering one of the cover hold-down screws.
  - b. Remove and set aside all four cover hold-down screws.
  - c. With the analyzer on its back, remove the front cover, laying it face down to the left of the body.
  - d. Carefully remove the circuit board, slipping off the battery connector on top, and then laying the circuit board face down in the top cover.
- 2. Gently pull CO sensor out of its socket (see Figure 5-5).
- 3. Properly dispose of the old CO sensor (see the instruction sheet that comes with the new sensor).
- 4. It is recommended that the CO sensor gasket be replaced at the same time as the sensor. Remove the old gasket and discard. Remove the paper backing from the new gasket and adhere it to the case in the same position as the old one.

**Important:** *Ensure that the new gasket does not restrict the inlet and exhaust holes in the case.* 

- 5. Plug the new CO sensor into its socket.
- 6. Reassemble the analyzer.

## 5.11 Pump Assembly Replacement

Material Required: • Pump, P/N 24-3048

#1 Phillips Screwdriver

- 1. Disassemble the analyzer as follows:
  - a. Remove the battery cover and the batteries, uncovering one of the cover hold-down screws.
  - b. Remove and set aside all four cover hold-down screws.
  - c. With the analyzer on its back, remove the front cover, laying it face down to the left of the body.
  - d. Carefully remove the circuit board, slipping off the battery connector on top, and then laying the circuit board face down in the top cover.
- 2. Slip off the pump motor's electrical connector from the circuit board.
- 3. Unscrew the pump's hold down clamp and remove it from the pump (see Figure 5-4). Make note of how the pump wiring is routed.
- 4. Make note of how the tubing connects to the pump; then carefully remove tubing from pump.
- 5. Remove the old pump and discard.
- 6. Install the new pump and reinstall the tubing, taking care not to pinch or crimp the tubing. Also be sure pump wiring is routed as was noted in Step 3.
- 7. Reassemble the analyzer.



Figure 5-4. Inside Case Components



Figure 5-5. PCB Components

#### Notes:

## 6.0 PARTS & SERVICE

## 6.1 Replacement Parts

Description	Part No.
Carbon Monoxide Sensor	
Carbon Monoxide Sensor Gasket	24-1112
Oxygen Sensor w/ Gasket	
Oxygen Sensor Gasket	
Probe Stop w/ Thumbscrew	
Pump Assembly	24-3048
Water Trap / Filter Assembly, Complete	
Water Trap / Filter Assembly, Filter Element (pack of 3)	07-1644

### 6.2 Accessories

#### STANDARD:

Battery, "AA" Alkaline	204-0004
Carrying Case	24-0865
Instruction Manual	24-9388
Probe. Hose, and Water Trap / Filter Assembly	24-7263
Quick Start Guide	24-9393
	= 1 0000

#### **OPTIONAL:**

AC Adapter (Battery Eliminator)	
Calibration Kit	
Gas Cylinder:	
100 ppm CO	
500 ppm CO	
100% Nitrogen	
Printer, IrDA (includes 120 VAC charger)	
Printer Paper:	
1 Roll	
5 Roll Pack	
Protective Rubber Boot w/ Magnets	
Soft Carrying Case	
Thermocouple, Second Channel:	
1 inch	
10 feet	

### 6.3 Service Centers

Replacement parts and service can be obtained by contacting one of the following Bacharach Service Centers:

#### **United States**

621 Hunt Valley Circle New Kensington, PA 15068 Phone: 724-334-5051 Fax: 724-334-5723 Email: help@mybacharach.com

#### Canada

Bacharach of Canada, Inc. 250 Shields Court Unit #3 Markham, Ontario L3R 9W7 Canada Phone: 905-470-8985 Fax: 905-470-8963 Email: bachcan@idirect.com

#### <u>México</u>

Bacharach de México Playa Regatas No. 473 Tercer Piso Col. Militar Marte Delegación Iztacalco, 08830 México D.F. México Phones: +52-555-634-7740 +52-555-634-7741 FAX: +52-555-634-7738 Email: bacharach@prodigy.net.mx

### Appendix A – Formulas and Tables

$$CO_{2} = \frac{CO_{2 \max} (20.9 - O_{2}\%)}{20.9}$$
  
qA = (TA - TL) x ( $\frac{A2}{20.9 - O_{2}}$  +B)  
 $\lambda$  (Excess Air) =  $\frac{20.9}{20.9 - O_{2}}$ 

Eta =  $(100\% - qA) + [K_f, \text{ if } TA < (T_0 - 1.2 \times O_2)]$ 

Efficiency = Eta - K<sub>f</sub>

CO Air Free (Undilute) = CO x  $\lambda$ 

$$CO/CO2 = \frac{CO_{ppm} \times 10^{-6}}{CO_2\% \times 10^{-2}}$$

Where:

- O<sub>2</sub> = Measured Oxygen in percent
- TA = Measured stack temperature in °C
- TL = Measured combustion air temperature in °C

CO = Measured carbon monoxide level in ppm

CO<sub>2</sub> = Calculated carbon dioxide level in percent

- qA = Calculated stack loss in percent
- $\lambda$  = Calculated LAMBDA

A2, B,  $CO_{2 max}$ , T<sub>0</sub>, and K<sub>f</sub> are constants (see table below):

Fuel Code	Fuel	A2	В	CO <sub>2 max</sub>	To	К <sub>f</sub>
F1	Natural Gas	0.66	0.009	11.8	58 °C	9.6%
F2	Propane	0.63	0.008	13.8	54 °C	7.6%
F3	Light Oil	0.68	0.007	15.4	51 °C	5.3%
F4	City Gas	0.63	0.011	13.1	0 °C	0%

#### Notes:

### Notes:



Headquarters: 621 Hunt Valley Circle, New Kensington, PA 15068 Ph: 724-334-5000 • Fax: 724-334-5001 • Toll Free: 800-736-4666 Website: www.mybacharach.com • E-mail: help@mybacharach.com

TUV 🛃 ISO 9001:2000